

ADDISON MICRO GRAIN SOLID CARBIDE END MILLS
(STANDARD SERIES) (2 FLUTES/ 4 FLUTES) Dimensions in mm

SQUARE END MILLS



BALL NOSE END MILLS



| End Mill Diameter h10 | Shank Diameter h6 | Cutting Edge Length | Overall length |
|-----------------------|-------------------|---------------------|----------------|
| 3.0 | 3 | 12 | 38 |
| 3.5 | 4 | 12 | 50 |
| 4.0 | 4 | 14 | 50 |
| 4.5 | 5 | 16 | 50 |
| 5.0 | 5 | 16 | 50 |
| 6.0 | 6 | 19 | 56 |
| 7.0 | 7 | 19 | 63 |
| 8.0 | 8 | 20 | 63 |
| 9.0 | 9 | 22 | 75 |
| 10.0 | 10 | 22 | 75 |
| 11.0 | 11 | 25 | 75 |
| 12.0 | 12 | 25 | 75 |
| 14.0 | 14 | 32 | 89 |
| 16.0 | 16 | 32 | 89 |
| 18.0 | 18 | 38 | 100 |
| 20.0 | 20 | 38 | 100 |
| 25.0 | 25 | 38 | 100 |

30° RH HELIX ANGLE AND RH CUTTING WITH CENTRE CUTTING
End Mills are also available with TIN Coating / TIALN Coating / TiCN Coating.

ADDISON MICRO GRAIN SOLID CARBIDE END MILLS
(LONG SERIES) (2 FLUTES/ 4 FLUTES) Dimensions in mm

SQUARE END MILLS



BALL NOSE END MILLS



| Diameter h10 | Shank Diameter h6 | Cutting Edge Length | Overall length |
|--------------|-------------------|---------------------|----------------|
| 3 | 3 | 25 | 75 |
| 4 | 4 | 25 | 75 |
| 5 | 5 | 25 | 75 |
| 6 | 6 | 25 | 75 |
| 8 | 8 | 25 | 75 |
| 10 | 10 | 38 | 100 |
| 12 | 12 | 50 | 100 |
| 12 | 12 | 75 | 150 |
| 14 | 14 | 75 | 150 |
| 16 | 16 | 75 | 150 |
| 18 | 18 | 75 | 150 |
| 20 | 20 | 75 | 150 |
| 25 | 25 | 75 | 150 |

30° RH HELIX ANGLE , RH CUTTING WITH CENTRE CUTTING
End Mills are also available with - TIN Coating / TIALN Coating / TiCN Coating



**MICRO GRAIN SOLID CARBIDE
END MILLS**
(STUB SERIES) (2 FLUTES/ 4 FLUTES)

Dimensions in mm

SQUARE END MILLS



BALL NOSE END MILLS



| Diameter, h10 | Shank Diameter h6 | Cutting Edge Length | Overall length |
|---------------|-------------------|---------------------|----------------|
| 3 | 3 | 6 | 38 |
| 3.5 | 4 | 7 | 50 |
| 4 | 4 | 8 | 50 |
| 4.5 | 5 | 9.5 | 50 |
| 5 | 5 | 10 | 50 |
| 6 | 6 | 12 | 50 |
| 7 | 7 | 12 | 50 |
| 8 | 8 | 12 | 50 |
| 9 | 9 | 14 | 56 |
| 10 | 10 | 16 | 56 |
| 11 | 11 | 19 | 63 |
| 12 | 12 | 19 | 63 |

30° RH HELIX ANGLE, RH CUTTING WITH CENTRE CUTTING

End Mills are also available with TIN Coating / TiAlN Coating / TiCN Coating